



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5515-1
Job Sheet 183813



Part No: D5515-1

Job Qty: 20 ea

Part Name: Grounding Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 17.02.24 NEW ISSUE DD VERF:JFS IPP REV:B 17.02.07 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/19/18	0.01	0.63	Waterjet 1		SC 18/09/30
110	QC	20 pcs		10/19/18	0.00	0.00	QC2 Waterjet-4		SC 18/09/30
120	QC	20 pcs		10/19/18	0.00	0.00	QC8-6		38
130	Small Fab	20 pcs		10/19/18	0.00	0.61	Small Fab-3		38 SD
140	QC	20 pcs		10/19/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs		10/19/18	0.00	0.41	HandFinish1		DR 18/11/13
160	QC	20 pcs		10/19/18	0.00	0.00	QC7-5		AB 19-1-18
170	Packaging	20 pcs		10/19/18	0.00	0.00	Packaging3-2	LG058	AB 19-1-18
180	QC21-SA	20 Ea		10/19/18	0.00	0.00	QC21		DAG 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1 sf (.05 ea)	100-Waterjet	5099479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	1	157	0

Part Specifications

Specifications could not be found.

Plex 9/27/18 8:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date : _____										MRB (QSI042) Approval	
Description Work Order Deviation										Disposition	
LCU AEROSPACE Hawkesbury, ON K6A 1K7 CANADA TEL: 1 819 632-5200 Email: sales@dartaero.com www.dartaerospace.com JAKI AEROSPACE Container No: S114720 Part: D5515-1 Job No: 183813 Serial No/Batch: S114720 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/30/18 Equipment Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter OTHER : _____ Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes										Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	
CATEGORY											
☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center										☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	

